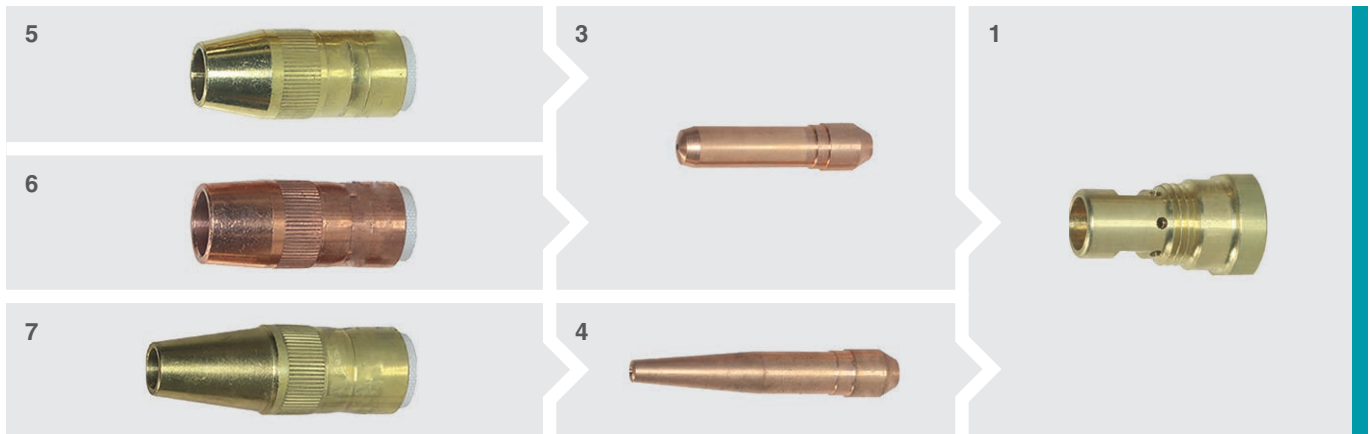


# Centerfire™

**MIGZONE®**  
TORCHES



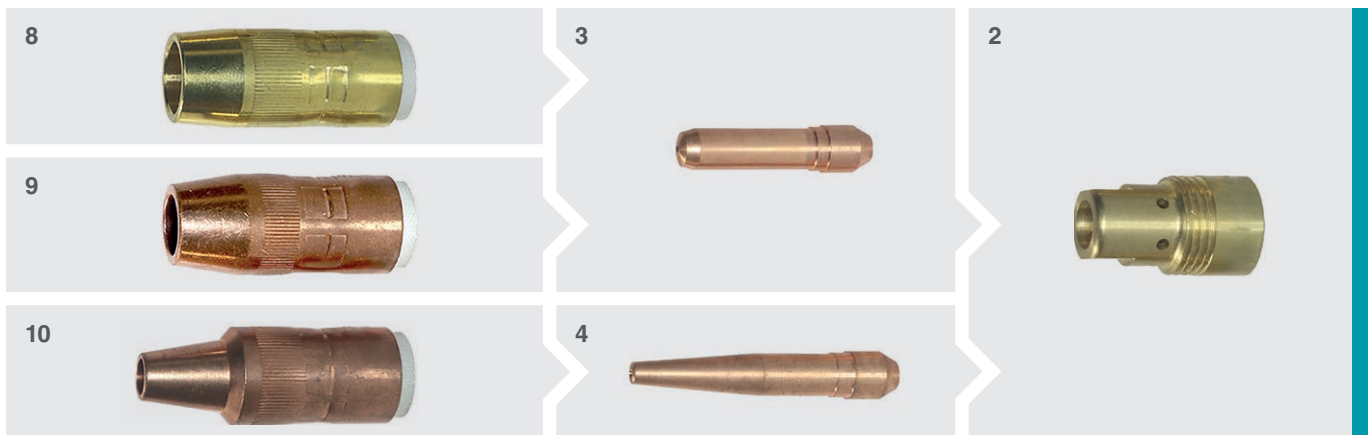
**SMALL**  
Diffuser & Nozzles

5	Nozzle – Ø 5/8"	
Flush, Copper	<b>NS-5800C</b>	
1/8" Recess, Copper	<b>NS-5818C</b>	
Flush, Brass	<b>NS-5800B</b>	
1/8" Recess, Brass	<b>NS-5818B</b>	
6	Nozzle – Ø 1/2"	
1/8" Recess, Copper	<b>NS-1218C</b>	
Flush, Brass	<b>NS-1200B</b>	
1/8" Recess, Brass	<b>NS-1218B</b>	
7	Nozzle – Ø 3/8"	
Flush, Brass	<b>NST-3800B</b>	
1/8" Recess, Brass	<b>NST-3818B</b>	
1/8" Extension, Brass	<b>NST-3818B</b>	

3	Contact tip	T-Series	4	TT-Series
	Ø .030" (0.8 mm)	<b>T-030</b>		<b>TT-030</b>
	Ø .035" (0.9 mm)	<b>T-035</b>		<b>TT-035</b>
	Ø .039" (1.0 mm)	<b>T-039</b>		<b>TT-039</b>
	Ø .045" (1.2 mm)	<b>T-045</b>		<b>TT-045</b>
	Ø 3/64" (1.3 mm)	<b>T-047</b>		<b>TT-047</b>
	Ø .052" (1.4 mm)	<b>T-053</b>		<b>TT-053</b>
	Ø 1/16" (1.6 mm)	<b>T-062</b>		<b>TT-062</b>
	Ø 5/64" (2.0 mm)	<b>T-070</b>		<b>TT-070</b>
	Ø 3/32" (2.4 mm)	<b>T-094</b>		<b>TT-094</b>

1	Diffuser	
Centerfire		<b>DS-1</b>

**i Use 4323R Insulator**



**LARGE**  
Diffuser & Nozzles

8	Nozzle – Ø 3/4"	
Flush, Copper	<b>N-3400C</b>	
1/8" Recess, Copper	<b>N-3418C</b>	
1/4" Recess, Copper	<b>N-3414C</b>	
1/8" Recess, Brass	<b>N-3418B</b>	
1/4" Recess, Brass	<b>N-3414B</b>	
9	Nozzle – Ø 5/8"	
5/8" Flush, Copper	<b>N-5800C</b>	
5/8" 1/8" Recess, Copper	<b>N-5818C</b>	
5/8" 1/4" Recess, Copper	<b>N-5814C</b>	
5/8" 1/8" Recess, Brass	<b>N-5818B</b>	
5/8" 1/4" Recess, Brass	<b>N-5814B</b>	
10	Nozzle – Ø 3/8"	
Flush, Copper	<b>NT-3800C</b>	

3	Contact tip	T-Series	4	TT-Series
	Ø .030" (0.8 mm)	<b>T-030</b>		<b>TT-030</b>
	Ø .035" (0.9 mm)	<b>T-035</b>		<b>TT-035</b>
	Ø .039" (1.0 mm)	<b>T-039</b>		<b>TT-039</b>
	Ø .045" (1.2 mm)	<b>T-045</b>		<b>TT-045</b>
	Ø 3/64" (1.3 mm)	<b>T-047</b>		<b>TT-047</b>
	Ø .052" (1.4 mm)	<b>T-053</b>		<b>TT-053</b>
	Ø 1/16" (1.6 mm)	<b>T-062</b>		<b>TT-062</b>
	Ø 5/64" (2.0 mm)	<b>T-070</b>		<b>TT-070</b>
	Ø 3/32" (2.4 mm)	<b>T-094</b>		<b>TT-094</b>

2	Diffuser	
Centerfire		<b>D-1</b>

**i Use 4423R Insulator**

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