# **STANDARD** GAS SAVER™KITS

Use these conversion kits and save up to 40% of shield gas consumption plus save money on replacement parts.

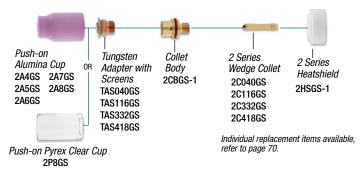
- Provides better gas coverage versus standard collet bodies
- Tungsten stick-out can be up to 6 times the electrode diameter
- Clear Pyrex or Alumina push on nozzles available
- Improves visibility
- Less expensive replacement parts than standard gas lenses
- Fits most standard silicone rubber insulated torch bodies
- Replaceable screen adapter



# 2 SERIES | STANDARD | GAS SAVER KITS

TORCHES	TUNGSTEN	CUP TYPE	ORDER#
CK9, CK20 (2 SERIES)	1/16" (1.6mm)	ALUMINA	D2GS116
	3/32" (2.4mm)	ALUMINA	D2GS332
	1/8" (3.2mm)	ALUMINA	D2GS418
	1/16" (1.6mm)	PYREX	D2GS116-P
	3/32" (2.4mm)	PYREX	D2GS332-P
	1/8" (3.2mm)	PYREX	D2GS418-P

#### COMPLETE FRONT-END KIT INCLUDES ITEMS BELOW (ONE EACH):



### 3 SERIES | STANDARD | **GAS SAVER KITS**

TORCHES	TUNGSTEN	CUP TYPE	ORDER#
CK17, CK18,	1/16" (1.6mm)	ALUMINA	D3GS116
	3/32" (2.4mm)	ALUMINA	D3GS332
	1/8" (3.2mm)	ALUMINA	D3GS418
CK26 (3 SERIES)	1/16" (1.6mm)	PYREX	D3GS116-P
( /	3/32" (2.4mm)	PYREX	D3GS332-P
	1/8" (3.2mm)	PYREX	D3GS418-P

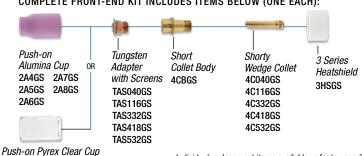
### COMPLETE FRONT-END KIT INCLUDES ITEMS BELOW (ONE EACH):



### 4 SERIES | STUBBY | GAS SAVER KITS

GAS SAVEN KITS			
TORCHES	TUNGSTEN	CUP TYPE	ORDER #
CK17, CK18,	1/16" (1.6mm)	ALUMINA	D4GS116
	3/32" (2.4mm)	ALUMINA	D4GS332
	1/8" (3.2mm)	ALUMINA	D4GS418
CK26	1/16" (1.6mm)	PYREX	D4GS116-P
(3 SERIES)	3/32" (2.4mm)	PYREX	D4GS332-P
	1/8" (3.2mm)	PYREX	D4GS418-P

#### COMPLETE FRONT-END KIT INCLUDES ITEMS BELOW (ONE EACH):



Individual replacement items available, refer to page 72. 2P8GS

# LARGE DIAMETER GAS SAVER™ KITS

Alloys such as Titanium that require extra shield gas coverage are now being used for aerospace and motorsport components. Standard and large diameter gas lenses are not adequate to insure a larger surface area of shield gas coverage. CK Worldwide's Large Diameter Gas Saver is ideal for titanium tubing. High-temperature Pyrex glass gas cups insure full visibility of the weld puddle and directs a uniform gas flow pattern over a very large surface area.



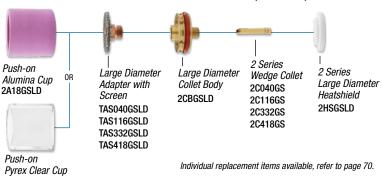
- Tungsten stick-out can extend up to 1-1/2" (3.81cm) beyond the edge of the gas cup
- Clear Pyrex or Alumina push on nozzles available
- Less expensive replacement parts than standard gas lenses
- Fits most standard silicone rubber insulated torch bodies
- Replaceable screen adapter

# **GREAT FOR TITANIUM!**

### 2 SERIES | LRG. DIAMETER | GAS SAVER KITS

TORCHES	TUNGSTEN	CUP TYPE	ORDER#
CK9,	1/16" (1.6mm)	ALUMINA	D2GS116LD-A
	3/32" (2.4mm)	ALUMINA	D2GS332LD-A
	1/8" (3.2mm)	ALUMINA	D2GS418LD-A
<b>CK20</b> (2 SERIES)	1/16" (1.6mm)	PYREX	D2GS116LD
(,	3/32" (2.4mm)	PYREX	D2GS332LD
	1/8" (3.2mm)	PYREX	D2GS418LD

### COMPLETE FRONT-END KIT INCLUDES ITEMS BELOW (ONE EACH):



# 3 SERIES | LRG. DIAMETER | **GAS SAVER KITS**

TORCHES	TUNGSTEN	CUP TYPE	ORDER#
CK17, CK18, CK26 (3 SERIES)	1/16" (1.6mm)	ALUMINA	D4GS116LD-A
	3/32" (2.4mm)	ALUMINA	D4GS332LD-A
	1/8" (3.2mm)	ALUMINA	D4GS418LD-A
	1/16" (1.6mm)	PYREX	D4GS116LD
	3/32" (2.4mm)	PYREX	D4GS332LD
	1/8" (3.2mm)	PYREX	D4GS418LD

### COMPLETE FRONT-END KIT INCLUDES ITEMS BELOW (ONE EACH):

2P18GSLD



